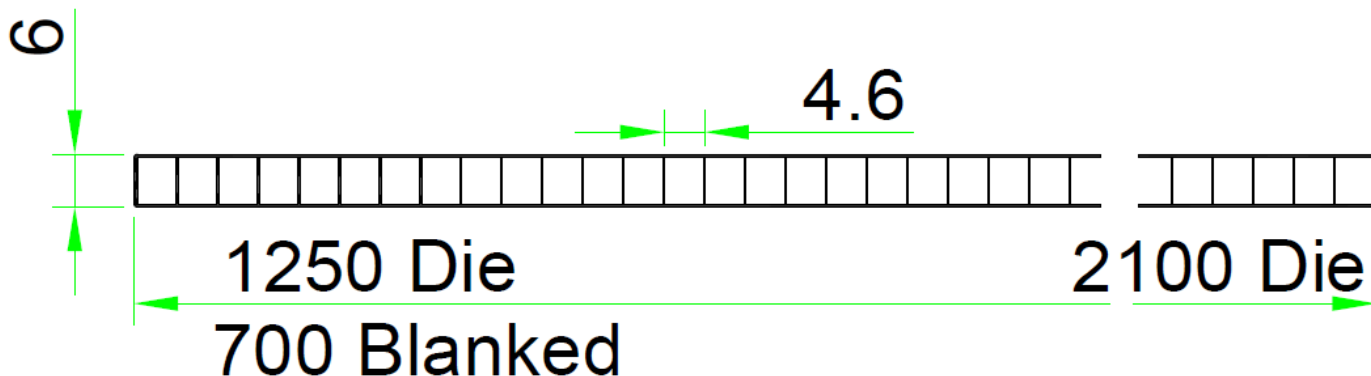
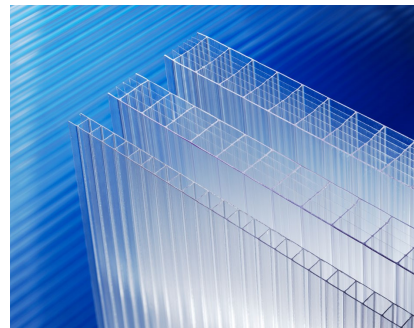


# marlon<sup>st</sup>

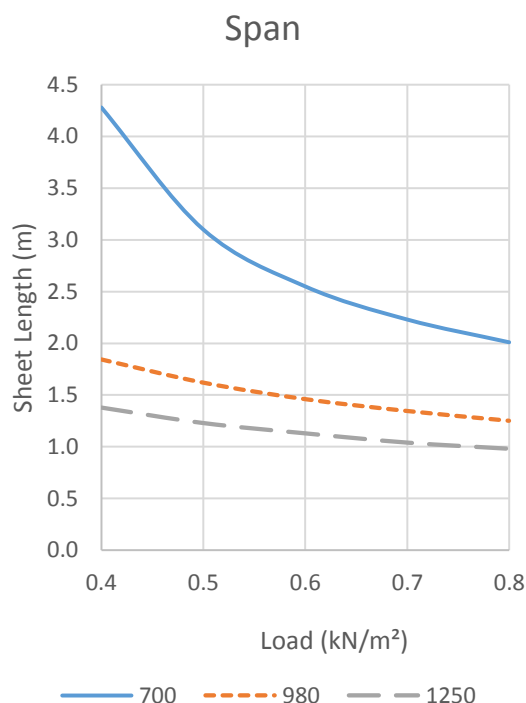
LONG LIFE

## 6mm Twinwall



Span/Load Table			
Load (kN/m <sup>2</sup> )	Sheet Width		
	700mm	980mm	1250mm
0.4	4.28	1.85	1.38
0.5	3.10	1.62	1.23
0.6	2.55	1.46	1.13
0.7	2.23	1.35	1.04
0.8	2.01	1.25	0.98

Safe span figures are based on 20mm edge engagement plus a safety factor of 1.2



### Transmission

Colour	Light	Solar
Clear	82%	83%
Bronze	26%	-
Opal	39%	49%

### Product Characteristics

Tolerances	
Width	≤1250 mm +/- 4 mm
	≤2100 mm -0, +8 mm
Length	5 m -0, +10 mm
	Over 5 m -0, +25 mm
Thickness	6mm +/-0.5 mm
Sheet Weight	1.3Kg/m <sup>2</sup>
U Value	3.7W/m <sup>2</sup> K
Min Curve Radius	900mm



Access Plastics Ltd.

Access Plastics Ltd., pursues a policy of continuous product development and reserves the right to amend specifications without notice.

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MARLON ST is the multiwall polycarbonate sheet manufactured by Brett Martin. The sheet is characterised by high optical clarity, light transmission, impact resistance and durability. It is available in a range of standard sizes, clear and tinted. MARLON ST Longlife has a coextruded UV protection layer on one side.

**Warranty**

There is 10 year limited warranty against loss of light transmission, yellowing and weather impact available for this product.

**Quality**

Manufactured under ISO 9001 to EN 16153

**Handling & Safety**

Do not step directly on the rooflight. Use stepping boards. Work according to local safety regulations

**Storage**

Store in a shaded place, protect from direct sunlight and rain prior to installation. Avoid covering the sheets with heat absorbing materials. Avoid contact with chemicals. Protect the sheets from physical damage.

**Installation**

Make adequate allowance for thermal movement, nominally 3.5mm per metre. Holes drilled for fixings must be oversized. Sheet lengths must be limited to ensure there is no excessive movement at the end laps.

**Service Temperature**

For stable prolonged service ranging from  $-20^{\circ}\text{C}$  to  $100^{\circ}\text{C}$ . (Short term unstressed  $-40^{\circ}\text{C}$  to  $130^{\circ}\text{C}$ )

**Maintenance**

In order to maintain this product in good condition it should be cleaned periodically using suitable detergent cleaning agents. Do not use solvent cleaners. Do not scrub with brushes or sharp implements. Avoid cleaning in hot sun or high temperatures.



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